



special

Quality Management of WERA System and Real-Time Quality Control of Data

ISO 9001

The Quality Assurance starts at the company management level. HELZEL Messtechnik GmbH implemented the highest quality management standard of ISO 9001 already in 2001.

Accredited test laboratory

The Electro Magnetic Compatibility of WERA was tested and certified according to EN61000-6-1 (susceptibility) and EN 61000-6-3 (emission) by an accredited test laboratory.

100% tested

All WERA modules are individually 100% tested and each system undergoes a three days "burn-in" procedure during the factory acceptance tests.

Hardware self-test

WERA systems are equipped with a hardware self-test unit to measure not just voltages and temperatures but system performance as well. This ensures a continuous failsafe operation.

Antenna test

The system carries out an antenna test prior to each acquisition cycle to identify even minor changes of the antenna characteristic. This allows to identify antenna degrading before it fails.

Automatic beam forming calibration

With every acquisition cycle an automatic beam forming calibration is carried out to ensure the correct beam steering angle. The resulting beam steering accuracy is better than $\pm 1^{\circ}$.

Quality check in real-time

All measured data are quality checked in real-time for each individual grid cells. A quality marker is associated to each grid cell and indicates the quality level.

Real-time plausibility check

A real-time plausibility check can be activated to eliminate suspicious data from the online display. Most important feature for decision makers like harbour masters.



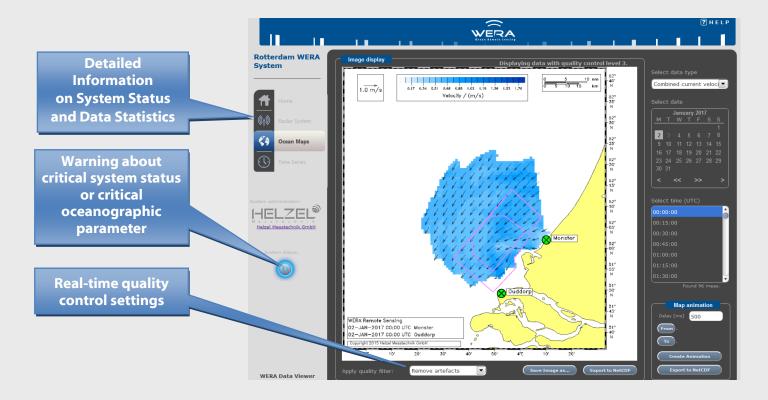
Additional Services are available to ensure highest quality standards:

- Conceptual support to fulfil requirements
 e.g. optimize site geometry and system parameters
- Validation study can be arranged to be carried out by an independent institute
- Data handling service to ensure highest data availability
- Regular check of data integrity through oceanographic experts
- Service and maintenance contracts with defined reaction time
- Extended warranty

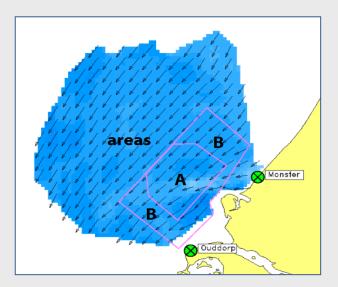




On-line Quality Control carried out for data of each individual grid cell Permanent system monitoring to ensure highest data availability and data quality



The **high data availability** and quality is reported by WERA users like SHOM (France), operating a pair of 12.3 MHz WERA systems near Brest since 2007 with an annually averaged data availability of always >95 %.



The Dutch Rijkswaterstaat (RWS) is operating a WERA pair near Rotterdam harbour (The Netherlands). Data availability of this pair of 16.176 MHz WERA systems operated for Rijkswaterstaat is:

Current Vector Availability in area A: 98.85%		
Current Radial Availability in area B: 99.92%		
Data Latency:	typical slowest	6 min 31 sec 10 min 41 sec
Statistics from 12 months (2015/11/01 to 2016/10/31) from 4 independent data sets per hour.		

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